Product Data Sheet Edition 01/01/2009 Identification no: 00 00 00 00 00 00 000000 Sika[®] Cracksil Acrylic Paste

Sika[®] Cracksil Acrylic Paste

Ready to use crack filling paste for internal & external surface cracks

Product Description	Sika [®] Cracksil Paste is a single pack, acrylic based, ready to use putty for filling the cracks on internal and external plastered surfaces
Uses	Ready to use crack filling paste for internal & external surface cracks
Characteristics / Advantages	Paste form, easy to apply
	Flexible, therefore does not crack & accommodates minor movements in cracks
	Water based - hence eco-friendly
	Can be applied on damp surfaces but not on cracks with running water
	Over coatable after 24 hours
	Non-staining
	Excellent adhesion to cementitious surfaces
	UV resistant.

Product Data

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Form		
Colours	White paste	
Packaging	0.5 kg, 1kg Plastic Bucket	
Storage		
Storage Conditions / Shelf Life	Best before 6 months if stored in undamaged and unopened original sealed containers, in dry conditions and protect from direct sunlight at temperatures between $+10$ °C and $+40$ °C.	
Technical Data		
Chemical Base	Acrylic	
onennear base	Actylic	
	1.50 +/- 0.01	
Specific Gravity		
Specific Gravity Skinning Time Curing Rate	1.50 +/- 0.01	
Specific Gravity Skinning Time	1.50 +/- 0.01 ~ 20 minutes (+25℃ / 50% r.h.)	
Specific Gravity Skinning Time Curing Rate	1.50 +/- 0.01 ~ 20 minutes (+25 ℃ / 50% r.h.) ~ 2 mm / 24 h (+25 ℃ / 50% r.h.)	



System Information

Consumption	1kg covers 30-35 rm (for a length of 1m, and joint size 5 mm x 5mm average)
Joint Configuration	Minimum joint width=1mm
	Maximum joint width=5 mm
	Width: depth ratio for joints upto 10 mm wide=1:1
Substrate Quality	Clean, sound and dry, homogeneous, free from grease, dust and loose particles.
Substrate Preparation / Priming	Paint, laitance and other poorly adhering particles must be removed. Standard construction rules must be observed.
Application Instructions	
Application Method	Fine hair line cracks must be widened with 'V" groove up to 1 mm minimum and then filled
	For filling Sika [®] Cracksil Acrylic Paste on the internal surface, existing POP or painter's putty must be removed till plaster surface is exposed.
	For porous surfaces, apply primer coat prepared with Sika [®] Cracksil Acrylic Paste and water in 1:1 proportion over the crack.
	Fill Sika [®] Cracksil Acrylic Paste when the surface is tacky and not dried completely.
	Press Sika [®] Cracksil Paste firmly into the crack with a spatula or putty knifes and level with the surface
	 Care must be taken to avoid formation of cavities or bubbles during application. Allow it set for 24 hours and then apply another coat of Sika[®] Cracksil Acrylic Paste
	 Further POP or painter's putty application can be taken up once it is fully dry For best results allow Sika[®] Cracksil Acrylic Paste to cure for 7 days.
Cleaning of Tools	Clean all tools and application equipment with water immediately after use. Hardened / cured material can be removed mechanically.
Notes on Application / Limitations	Pre-test for over paintability and paint compatibility are recommended.
	Colour deviations may occur due to chemicals, high temperature, UV-radiation. A change in colour does not influence the technical and protective performance of the product.
	Do not use Sika [®] Cracksil Acrylic Paste as glass sealer, in floor joints, in sanitary joints, on marble, natural stone, in joints with permanent water immersion, in cracks more than 5mm wide and cracks in POP/Painters' putty.
	Sika [®] Cracksil Acrylic Paste is not recommended for cracks in structural load bearing members, filling expansion joints or on cracks appearing at the junctions of masonry and concrete in civil engineering structures (e.gcolumn and wall junction lintel and overlying masonry junction, etc).For this purpose use only Sikaflex [®] -Construction (J) which is a polyurethane based sealant and overcoat it with Sikaflex [®] -11FC white adhesive before painting.
	Close the container tightly after application and prevent contact of material with air while not in use to prevent curing and hardening of material.

Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Health and Safety Information	For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
Legal Notes	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.
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